

FIG. 1

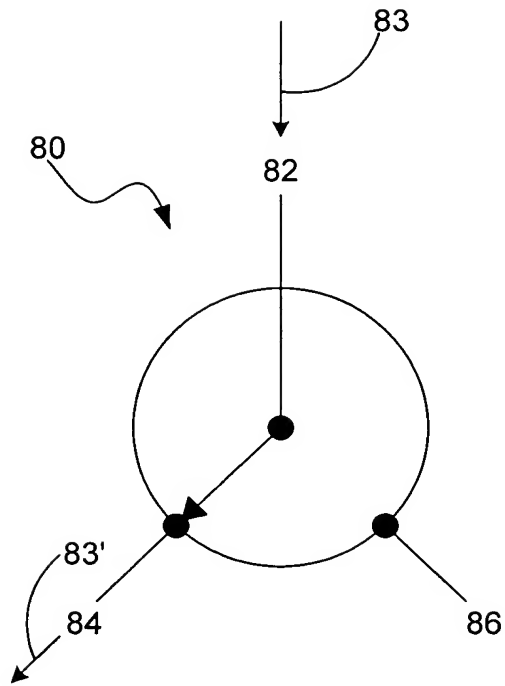


FIG. 2A

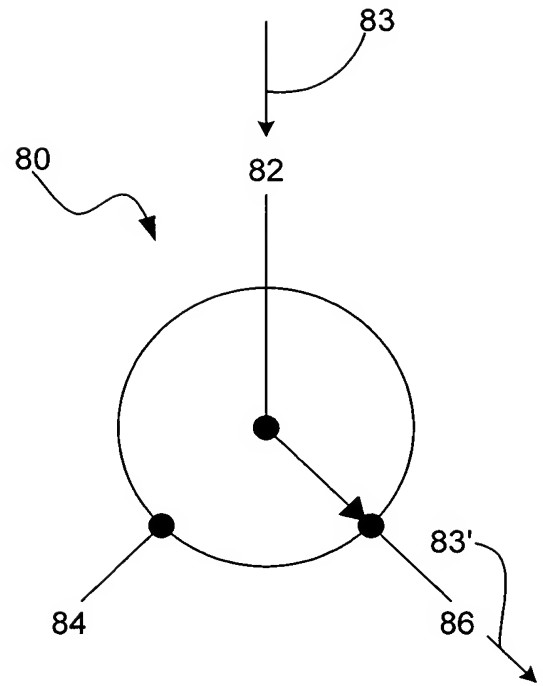


FIG. 2B

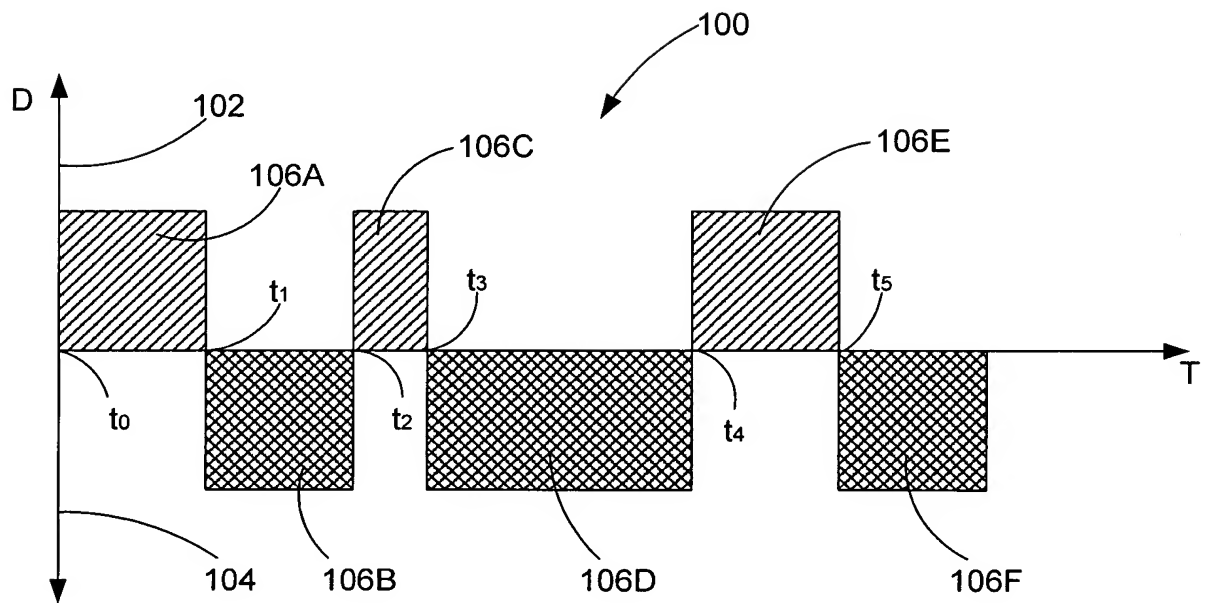


FIG. 2C

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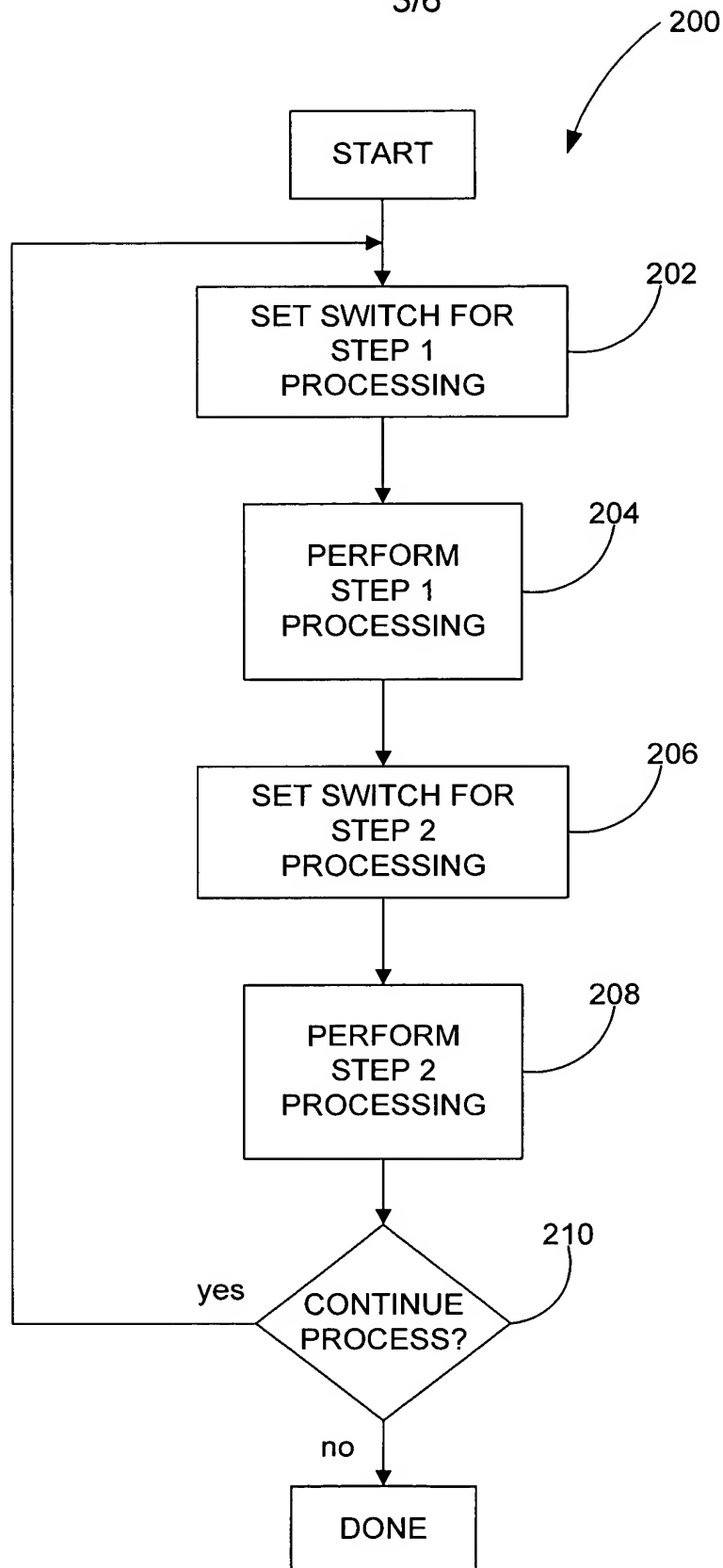


FIG.3

400

402 STEP	406 TIME	408 POWER	412 COIL	414 FIRST GAS	416 SECOND GAS	418 THIRD GAS	420 PORT
1	0	0	INNER	5	20	80	INNER
2	5	700	INNER	5	20	80	INNER
3	15	700	INNER	10	20	0	OUTER
4	20	500	OUTER	5	20	80	INNER
5	25	700	INNER	10	20	0	OUTER

404

FIG. 4

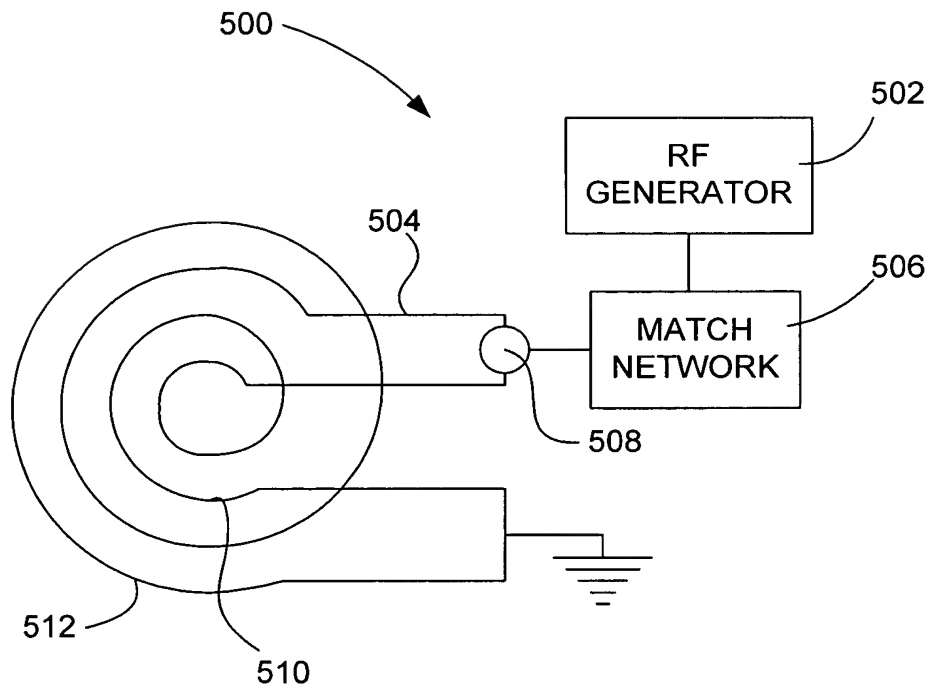


FIG. 5

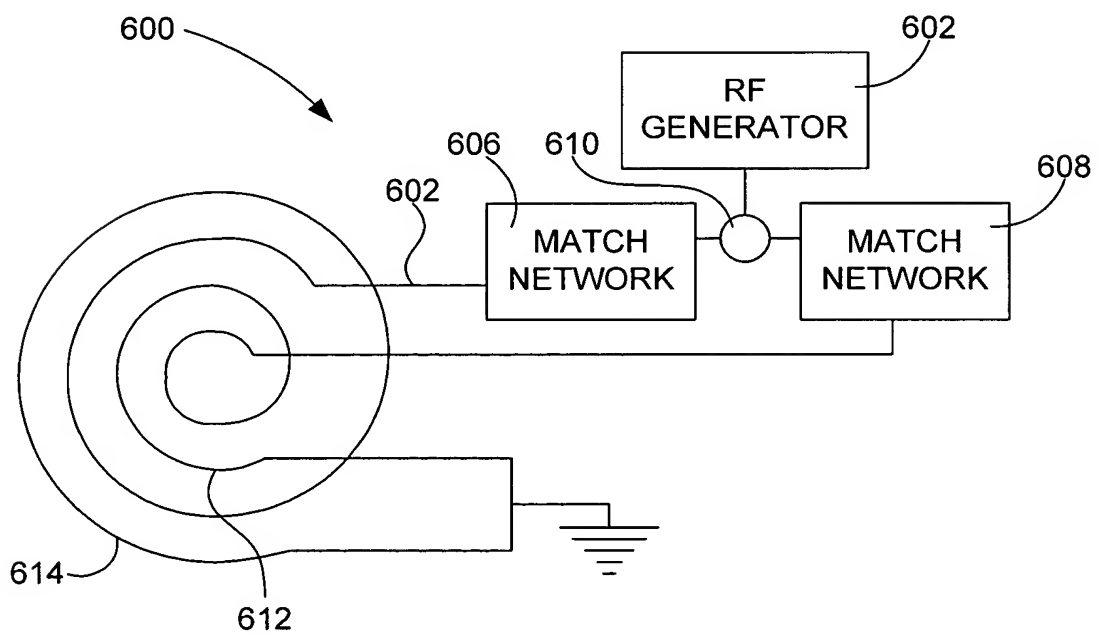


FIG. 6

